

All amounts are calculated in domestic currency.

All Vendors PO ID po28026 Receipt Dates from 4/15/2015 to 4/15/2015

Item	Item ID/GL/WOs	All Rec.	Employees	All Currencies
Item 1	101/101/101	101	101	101
Item 2	102/102/102	102	102	102
Item 3	103/103/103	103	103	103
Item 4	104/104/104	104	104	104
Item 5	105/105/105	105	105	105
Item 6	106/106/106	106	106	106
Item 7	107/107/107	107	107	107
Item 8	108/108/108	108	108	108
Item 9	109/109/109	109	109	109
Item 10	110/110/110	110	110	110
Item 11	111/111/111	111	111	111
Item 12	112/112/112	112	112	112
Item 13	113/113/113	113	113	113
Item 14	114/114/114	114	114	114
Item 15	115/115/115	115	115	115
Item 16	116/116/116	116	116	116
Item 17	117/117/117	117	117	117
Item 18	118/118/118	118	118	118
Item 19	119/119/119	119	119	119
Item 20	120/120/120	120	120	120
Item 21	121/121/121	121	121	121
Item 22	122/122/122	122	122	122
Item 23	123/123/123	123	123	123
Item 24	124/124/124	124	124	124
Item 25	125/125/125	125	125	125
Item 26	126/126/126	126	126	126
Item 27	127/127/127	127	127	127
Item 28	128/128/128	128	128	128
Item 29	129/129/129	129	129	129
Item 30	130/130/130	130	130	130
Item 31	131/131/131	131	131	131
Item 32	132/132/132	132	132	132
Item 33	133/133/133	133	133	133
Item 34	134/134/134	134	134	134
Item 35	135/135/135	135	135	135
Item 36	136/136/136	136	136	136
Item 37	137/137/137	137	137	137
Item 38	138/138/138	138	138	138
Item 39	139/139/139	139	139	139
Item 40	140/140/140	140	140	140
Item 41	141/141/141	141	141	141
Item 42	142/142/142	142	142	142
Item 43	143/143/143	143	143	143
Item 44	144/144/144	144	144	144
Item 45	145/145/145	145	145	145
Item 46	146/146/146	146	146	146
Item 47	147/147/147	147	147	147
Item 48	148/148/148	148	148	148
Item 49	149/149/149	149	149	149
Item 50	150/150/150	150	150	150
Item 51	151/151/151	151	151	151
Item 52	152/152/152	152	152	152
Item 53	153/153/153	153	153	153
Item 54	154/154/154	154	154	154
Item 55	155/155/155	155	155	155
Item 56	156/156/156	156	156	156
Item 57	157/157/157	157	157	157
Item 58	158/158/158	158	158	158
Item 59	159/159/159	159	159	159
Item 60	160/160/160	160	160	160
Item 61	161/161/161	161	161	161
Item 62	162/162/162	162	162	162
Item 63	163/163/163	163	163	163
Item 64	164/164/164	164	164	164
Item 65	165/165/165	165	165	165
Item 66	166/166/166	166	166	166
Item 67				

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/ PO28023 CAD		VC-COP001	Thyssenkrupp Materials CA Ltd								
	4		M304B0.500X2.500 f	f ✓	4/15/2015	4/15/2015	12.0000	\$14.26	0.0000	0	\$171.12
	No		304 BAR .500 x 2.50 f		12.0000	DCUSER		\$171.12	0.0000	0	
			ml32037								
	5		M304B0.625X3.000 f	f ✓	4/15/2015	4/15/2015	12.0000	\$20.01	0.0000	0	\$240.13
	No		304 BAR .625 X 3.00 f		12.0000	DCUSER		\$240.13	0.0000	0	
			ml32037								
	13		M6061T6S.040 sf	sf ✓	4/17/2015	4/15/2015	192.0000	\$1.63	0.0000	0	\$312.64
	No		6061-T6 .040 Sheet	sf	192.0000	DCUSER		\$312.64	0.0000	0	
			ml32037								
	14		M6061T6S.080 sf	sf ✓	4/17/2015	4/15/2015	96.0000	\$3.26	0.0000	0	\$312.64
	No		6061-T6 .080 Sheet	sf	144.0000	DCUSER		\$312.64	0.0000	0	
			ml32037								
	18		71401-45		4/15/2015	4/15/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT		1.0000	DCUSER		\$0.00	0.0000	0	

Total Received Quantity:	313.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$1,036.53
Total Balance Due Quantity:	48.0000



3471

B I L L O F L A D I N G

No: PEC 928929

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 13Apr15 at 14:32 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-790750- 1 Your PO # 28026  
Part # AMS 5639 Rel #

STAINLESS STEEL FLAT BAR 304L SLIT/EDGED  
.50" X 2.50" X 144.0000"

Heat Number Tag No  
265275 401425

Quantity PCS Wt LBS  
12 FT 1 55

MTR

2) Our Order PEC-790750- 2 Your PO # 28026  
Part # AMS 5639 Rel #

STAINLESS STEEL FLAT BAR 304-L HRAP  
.625" X 3.00" X 144.0000"

Heat Number Tag No  
263656 401459

Quantity PCS Wt LBS  
12 FT 1 80

MTR

3) Our Order PEC-790750- 3 Your PO # 28026  
Part # AMS 4027 Rel #

ALUMINUM SHEET 6061 T6  
.0400 Nom X 48.0000" X 144.0000"

Heat Number Tag No  
118542B0 401512

Quantity PCS Wt LBS  
192.00 SFT 4 108

MTR

4) Our Order PEC-790750- 4 Your PO # 28026  
Part # AMS 4027 Rel #

ALUMINUM SHEET 6061 T6  
.0810 Nom X 48.0000" X 144.0000"

Heat Number Tag No  
84320B1 401514

Quantity PCS Wt LBS  
96.00 SFT 2 108

MTR

Page: 1 ....Continued

SP15-04-15

ALUMINUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX  
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE



## B I L L O F L A D I N G

No: PEC 928929

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 13Apr15 at 14:32 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

	Tags	PCS	LBS
TOTAL:	4	8	351

ADD ON TO 789587 SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 SKID, 2 BDLS GW. 488 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX  
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE



# Acciaierie Valbruna S.p.A.



**CERTIFICATO DI COLLAUDO**  
**ABNAHMEPRUEFZEUGNIS**  
**INSPECTION CERTIFICATE**  
**CERTIFICAT DE RECEPTION**  
**EN 10204 (2004) , 3.1**

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4  
Telephone number : 0039 (0) 444988211

Cilente / Besteller/Purchaser/Cilient  
**VALBRUNA STAINLESS INC.**  
2400 TAYLOR STREET WEST  
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**  
Hersteller/Item Usine production

Avviso di Spedizione: D-VI14029356  
Lieferanzzeit/Packing list/B.L.

Ordine nr: 41343 STOCK CAROL STR  
Bestell/Your order/Commande

Certificato nr: MEST572123/2014/  
Prüfung/Test/Essai

Conferma ordine nr: EI14008215  
Werkz/Our Order/Ref nr.

Marchio di Fabbrica:  
Zeichen des Werks/Mark  
Trade mark  
Sigle de l'usine production

Punzone del Collaudatore:  
Stempel des Werksachverständigen  
Inspector's stamp/Pointon de l'essayeur



Stato di fornitura: Hot rolled Descaled Annealed Hot rolled  
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD  
Erschmelzungsart/Making process/Mode d'elaboration

Specifiche:  
Anforderungen / Requirements / Edgances

VSI 0 304/304L A  
AMS 5647 J S30403 A  
ASME SA193 2013 B8 CLASS1 (1)  
ASME SA479 2013 S30400/03 A (4)  
ASTM A262 2013 PRACTICE E  
ASTM A920 2011A B8 CLASS1  
MIL-S-882 B/1 304/304L  
QQ-S-763 F 304/304L A

AISI 304/304L  
AMS-QQ-S-763 C 304/304L A  
ASME SA276 2013 S30400/03 A (2)  
ASTM A182 2012B S30400/03 A (5)  
ASTM A276 2013A S30400/03 A  
ASTM A479 2013A S30400/03 (6)  
NACE MR0103 2010 S30400/03 A

AMS 5639 H S30400 A  
ASME SA182 2013 S30400/03 A (0)  
ASME SA320 2013 B8 CLASS1 (3)  
ASTM A193 2011A B8 CLASS1  
ASTM A314 2008 S30400/03  
ASTM A479 2013A S30400/03 A  
NACE MR0175 2009 S30400/03 A (7)

- (0) SECTION II PT.A 2013 EDITION  
(1) SECTION II PT.A 2013 EDITION  
(3) SECTION II PT.A 2013 EDITION  
(5) For products machined directly from bar refer also  
(6) Chemical analysis only.  
(7) Technical circular 1:2011 Published 2011-06-14

- (0) For products machined directly from bar refer to ASME SA479.  
(2) SECTION II PT.A 2013 EDITION  
(4) SECTION II PT.A 2013 EDITION  
(5) to ASTM A479.  
(7) ANS/NACE MR0175/ISO 15156-3, second edition 2009-10-15

Qualità: 304/304L  
Werkstoff/Grade/Numéro

Marca: AISL  
Markenbezeichnung  
Marque

Tolleranza: ASTM A484-14 TABLE 5  
Toleranz/Allowance/Tolerance

Punzonatura: 304/304L  
Kennzeichnung/Marking/Marquage

Pos. nr. Pos. nr. Item nr. No. de poste	Oggetto Gegenstand Product description Description du produit	Dimensioni - In Abmessungen Dimension Dimension	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr. Lot nr.
0270	<u>Flat</u>	<u>2,5000 x 0,5000</u>	144 / 153	<u>265275</u>		6.801	418904330

TEST ALLO STATO DI FORNITURA Test on delivery condition Prüfung auf Lieferbareitem produkt test à l'état de fourniture Prueba sobre el material así como entregado										
TEST	Provetta/Probat Specimen/Éprouvette Long. diam. Spec. Grain diam. Spec. Width diam. Thickness Long. diam. Width mm	° F	Posiz. Saggio Prüfung Position 1)	Snervamento Biegeversuch Yield Stress Rp 0,2% k.s.l.	Snervamento Biegeversuch Yield Stress Rp 0,2% k.s.l.	Resistenza Zugversuch Tensile strength Rm k.s.l.	Allungamento Bruchdehnung Elongation E 4d %	Strizione Einweichung Reduction of area Striction %	Resilienza Kerbschlagarbeit Impact Value Resilience	Durezza Härte Hardness Dureté HB
Valori richiesti 1 Anforderungen/Required values Valeurs demandées	min	max		30	-	75 115	40	50	-	140 235
A	12,5	68	L	47		91	52	70		190

TEST	min	max
A Grain size for ASTM E112		6

1) L=longitudinale/longs, T=transversale/quer, Q=Transversale/tangentiel

## Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata Heat Schmelze/Coulée	min - max 0,030	-	-	18,00 20,00	-	1,00	1,00	8,00 10,50	-	0,040	0,020 0,030	0,100	-	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %					
265275	0,021	0,57	1,86	18,00	0,31	0,36	8,00	0,092	0,030	0,025	0,100					

Produced without class I-II Ozone depleting substances.  
Solution heat treated free from continuous carbide network.  
Annealing temperature: 1940 °F for 1 h/water.  
Micro and macro etch test: OK  
Reduction ratio > 4 : 1  
Intergranular corrosion test per ASTM A262 pract. E: ok.  
Absence of cracks at 20 x magnification after bend test.

Vicenza, 16/09/14 VCCQ008 (Mod. MCE2)	Il collaudatore di stabilimento / der Werksachverständige / Works Inspector / L'agent d'usine <b>M. Rizzotto</b>	Pagina - 1 di 2
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From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403794304

CstAr

CstOr 266178

Wgt.: 55 LB

Date 04/08/2015

*John R. Zambetti*



# Acciaierie Valbruna S.p.A.



**CERTIFICATO DI COLLAUDO**  
**ABNAHMEPRUEFZEUGNIS**  
**INSPECTION CERTIFICATE**  
**CERTIFICAT DE RECEPTION**  
**EN 10204 (2004) , 3.1**

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Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4  
Telephone number : 0039 (0) 444988211

Cliente / Besteller/Purchaser/Cliant  
**VALBRUNA STAINLESS INC.**  
2400 TAYLOR STREET WEST  
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**  
Hersteller/Item/Usine productrice

Stato di fornitura: Hot rolled Descaled Annealed Hot rolled  
Lieferzustand/Delivery state/Etat de livraison

Material is DFARS Compliant

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI14029356  
Lieferanzelge/Packing list/B.L.

Ordine nr: 41343 STOCK CAROL STR  
Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD  
Erschmelzungsart/Melting process/Mode d'elaboration

Certificato nr: MEST572123/2014/  
Prüfung/Test/Essai

Conferma ordine nr: EI14008215  
Works/Our Order/Ref. nr.

Marchio di Fabbrica:  
Zeichen des Lieferwerkes  
Trade mark  
Sigle de l'usine productrice

Funzione del Collaudatore:  
Stempel des Werksachverständigen  
Inspector's stamp/Poligon de l'essayeur



Sono state soddisfatte tutte le condizioni richieste  
Die gestellten Anforderungen sind in. Anlage erfüllt  
The material has been furnished in accordance with the requirements  
Le matériel a été trouvé conforme aux exigences

Controllo antimiscelanza: OK  
Verwechslungsprüfung: spektroskopisch durchgeführt  
Antimixing testing performed: OK  
Contrôle antimélange fait: r.s.s.

Controllo visivo e dimensionale: soddisfa le esigenze  
Besichtigung und Ausmessung: ohne Beanstandung  
Visual inspection and dimensional check: satisfactory  
Contrôle visuel et dimensions: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s., 4.3 by TÜV and LLOYD'S

Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Vicenza, 16/09/14 VCC008 (Mod. MCE2)	Il collaudatore di stabilimento / der Werksachverständige / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 2 di 2
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From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403794304

CstAr

CstOr 266178

Wgt.: 55 LB

Date 04/08/2015

*John R. Zambetti*



# Acciaierie Valbruna S.p.A.



**CERTIFICATO DI COLLAUDO**  
**ABNAHMEPRUEFZEUGNIS**  
**INSPECTION CERTIFICATE**  
**CERTIFICAT DE RECEPTION**  
**EN 10204 (2004), 3.1**

2

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Clients / Besteller/Purchaser/Cliant  
**VALBRUNA STAINLESS INC.**  
2400 TAYLOR STREET WEST  
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**  
Hersteller/Usine productrice

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI14015168  
Lieferanzig/Packing list/B.L.

Certificato nr: MEST511782/2014/  
Prüfung/Test/Essai

Conferma ordine nr: E114002087  
Werkz/Bur Order/Ref nr.

Marchio di Fabbrica:  
Zeichen des Lieferwerkes  
Trade mark  
Sigle de l'usine productrice



Stato di fornitura: Hot rolled Descaled Annealed Hot rolled  
Lieferzustand/Delivery state/État de livraison

Tipo di Elaborazione: E+AOD  
Erschmelzungsart/Melting process/Mode d'elaboration

Punzone del Collaudatore:  
Stempel des Werksachverständigen  
Inspector's stamp/Pointon de l'essayeur

Specifiche:  
Anforderungen / Requirements / Exigences

VSI 0 304/304L A  
AMS 5647 J S30403 A  
ASME SA193 2010 B8 CLASS1 (1)  
ASME SA479 2010 S30400/03 A (4)  
ASTM A262 2010. PRACTICE E  
ASTM A320 2011A B8 CLASS1  
ASTM A479 2013A S30400/03 A  
NACE MR0175 2009 S30400/03 A (7)

AISI 304/304L  
AMS-QQ-S-763 B 304/304L A  
ASME SA276 2010 S30400/03 A (2)  
ASTM-A182-2012B S30400/03 A (5)  
ASTM A276 2013 S30400/03 A  
ASTM-A370-2012A  
MIL-S-862 B/1 304/304L  
QQ-S-763 F 304/304L A

AMS 5639 H S30400 A  
ASME SA182 2010 S30400/03 A (0)  
ASME SA320 2010 B8 CLASS1 (3)  
ASTM A193 2011A B8 CLASS1  
ASTM A314 2008 S30400/03  
ASTM A473 2001 S30400/03 (6)  
NACE MR0103 2010 S30400/03 A

- (0) SEC.II PT.A 2010 EDITION ADD. 2011a
- (1) SEC.II PT.A 2010 EDITION ADD. 2011a
- (3) SEC.II PT.A 2010 EDITION ADD. 2011a
- (5) For products machined directly from bar refer also
- (6) Chemical analysis only.
- (7) Technical circular 1:2011 Published 2011-06-14

- (0) For products machined directly from bar refer to ASME SA479.
- (2) SEC.II PT.A 2010 EDITION ADD. 2011a
- (4) SEC.II PT.A 2010 EDITION ADD. 2011a
- (5) to ASTM A479.
- (7) ANSI/NACE MR0175/ISO 15156-3, second edition 2009-10-15

Qualità: 304/304L  
Werkstoff/Grade/Usine

Marca: AISI  
Markenzeichnung  
Brand/Usine

Tolleranza: ASTM A484-11 TABLE 5  
Toleranz/Allowance/Tolerance

Punzonatura: 304/304L  
Kennzeichnung/Marking/Marque

Pos. nr. Pos. nr. N. de poste	Oggetto Objet Product description Designation produit	Dimensioni - in Abmessungen Dimension Dimension	Lunghezza - in Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Lot nr. Lot nr.
0020	Flat	3,0000 x 0,6250	144 / 154	263656		5,869	330907030

## TEST ALLO STATO DI FORNITURA

Test on delivery condition Prüfung auf lieferbarem Produkt test à l'état de livraison Prueba sobre el material así como entregado

TEST	Provetta/Probetas Specimen/Proben Lap joint Spec. Weld Spec. Thickness Lap joint, spec. mm	Posiz. Grippe Position Lage	Snervamento Bruchgrenze Yield Stress Rp 0,2% k.s.l.	Snervamento Bruchgrenze Yield Stress Rp 0,2% k.s.l.	Resistenza Zugfestigkeit Tensile strength Rm k.s.l.	Allungamento Bruchdehnung Elongation A <sub>50</sub>	Strizione Erweichung Reduction of area RA %	Resilienza Kerbschlagarbeit Impact Value Resilience	Durezza Härte Hardness HB
	Valori richiesti 1 Anforderungen/Required values Valeurs requises	min max	30	-	75 115	- 40	- 50	-	140 235
A	12,5	68 L	47		91	54	69		185

TEST	min	max
A Grain size for ASTM E112		6

1) L=longitudinale/long, T=transversale/quer, Q=Tangenziale/tangential

Mechanical properties according to ASTM A370.

## Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata/Heat Schmelze/Coulée	min - max 0,030	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,50	0,040	0,020 0,030	0,100	-	-	-	-
	C %	SI %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %			
263656	0,025	0,38	1,88	18,45	0,50	0,41	8,24	0,098	0,032	0,024	0,083			

Produced without class I-II Ozone depleting substances.  
Solution heat treated free from continuous carbide network.  
Annealing temperature: 1940°F for 1 h/water.  
Micro and macro etch test: OK  
Intergranular corrosion test per ASTM A262 pract. E: ok.  
Absence of cracks at 20 x magnification after bend test.

Vicenza, 06/05/14 VCC008 (Mod. MCE2)	Il collaudatore di stabilimento / der Werksachverständige / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
--	--	-----------------

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403794298

CstAr

CstOr 266178

Wgt.: 80 LB

Date 04/08/2015

John L. Zambetti



# Acciaierie Valbruna S.p.A.



**CERTIFICATO DI COLLAUDO**  
**ABNAHMEPRUEFZEUGNIS**  
**INSPECTION CERTIFICATE**  
**CERTIFICAT DE RECEPTION**  
**EN 10204 (2004) , 3.1**

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Clienti / Besteller/Purchaser/Client  
**VALBRUNA STAINLESS INC.**  
2400 TAYLOR STREET WEST  
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**  
Hersteller/Hersteller/Usine productrice

Stato di fornitura: Hot rolled Descaled Annealed Hot rolled  
Lieferzustand/Delivery state/Etat de livraison

Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste  
Die gestellten Anforderungen sind lt. Anlage erfüllt  
The material has been furnished in accordance with the requirements  
Le matériel a été trouvé conforme aux exigences

Controllo antimiscelazione: OK  
Verwechslungsprüfung: spezialanalytisch durchgeführt  
Antimixing testing performed: OK  
Contrôle antimélange satisfaisant

Controllo visivo e dimensionale: soddisfa le esigenze  
Blickprüfung und Ausmessung: ohne Beanstandung  
Visual inspection and dimensional check/satisfactory  
Contrôle visuel et dimensionnel satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination  
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.  
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s., 4.3 by TUEV and LLOYD'S  
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.  
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI14015168  
Lieferanweisung/Packing list/B.L.

Ordine nr: 38263 STOCK CAROL STR  
Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD  
Erschmelzungszust/Melting process/Mode of elaboration

Certificato nr: MEST511782/2014/  
Prüfung/Test/Essai

Conferma ordine nr: EI14002087  
Werks/Our Order/Ref nr.

Marchio di Fabbrica:  
Zeichen des Lieferwerkes  
Trade mark  
Sigle de l'usine productrice

Punzone del Collaudatore:  
Stempel des Werksachverständigen  
Inspector's stamp/Pointon de l'essayeur



Vicenza, 06/05/14

VCQ006  
(Mod. MCE2)

Il collaudatore di stabilimento / der Werksachverständige / Works Inspector / L'agent d'usine

M. Rizzotto

Pagina - 2 di 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403794298

CstAr

CstOr 266178

Wgt.: 80 LB

Date 04/08/2015

*John L. Zambetti*



3

SHIP TO:

COPPER & BRASS SALES  
905 CARLOW DRIVE  
UNIT D  
BOLINGBROOK, IL 60490

**KAISER  
ALUMINUM**

Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

**CERTIFIED TEST REPORT**

SOLD TO:

COPPER & BRASS SALES  
ATTN: ACCOUNTS PAYABLE  
P.O. Box 5116  
SOUTHFIELD, MI 48086

Serial Number

4361523

CUSTOMER PO NUMBER: 5400242191		WORK PACKAGE:		CUSTOMER PART NUMBER: ALFLR01644		SHIP RUN/LOAD: 103107/9		GOV'T CONTRACT NUMBER:	
KAISER ORDER NO: 1186773	LINE ITEM: 2	SHIP DATE: 22-JAN-2015	ALLOY: 6061	CLAD: BARE	TEMPER: T6	PRODUCT DESCRIPTION: HT Flat Sheet			
WEIGHT SHIPPED: 3795 LB	QUANTITY: 146 PCS EST.	TRUCK B/L #: 2051975	GAUGE: 0.0400 IN (1.0160 MM)		DIAMETER/WIDTH: 48.000 IN (1219.2 MM)		LENGTH: 144.000 IN (3657.6 MM)		

MHU 1857213: LOT 118542B0: 146 pieces;

**Certified Specifications**

AMS 4027/RevN  
CMMP 019/RevD

ASME SB 209/Rev2010  
CMMP 025/RevU

ASTM B 209/Rev14

Test Code: 1511

**Test Results**

Lot: 118542B0 Cast 202

Drop 33

Ingot 2

Melted in USA

(ASTM E8/B557)  
(EN 2002-1)

Tensile: Temper  
T6

Dir / # Tests  
LT / 2 (Min:Max)

Ultimate KSI (MPA)  
46.6 : 46.7  
(321 : 322)

Yield KSI (MPA)  
40.4 : 40.9  
(279 : 282)

Elongation %  
11.5 : 11.9

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	TOT	OTHER
Actual(wt%)	0.71	0.5	0.35	0.07	1.0	0.19	0.10	0.02	0.01	0.00		0.04

**ALLOY LIMITS**

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
6061												
MIN(wt%)	0.40	0.0	0.15	0.00	0.8	0.04	0.00	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.05	TOT	0.15

Aluminum Remainder

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403794223

CstAr CstOr 266178

Wgt.: 108.380 LB Date 04/08/2015

*John. Zambetti*



# KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4361523

### TEST NOTES

6061 sheet or plate certified to AMS 4025, AMS 4026, or AMS  
4027 also meets applicable requirements of AMS-QQ-A-250/11,  
Rev. A.

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order:

- \* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements.
- \* was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- \* has been thermally processed in compliance with AMS 2772, where applicable.
- \* is mercury free, within the limits of detection of ASTM E1251 ( $\leq 1$  ppm).
- \* is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- \* is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n°1907/2006.
- \* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.



JAMES HEMENWAY, LABORATORIES SUPERVISOR

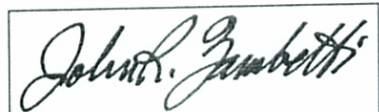
Page 2 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403794223

CstAr CstOr 266178

Wgt.: 108.380 LB Date 04/08/2015





## Alcoa Europe

European Mill Products  
Alcoa Trasformazioni srl  
Stabilimento di Fusina  
Via dell' Elettronica 31  
30176 Malconeta  
Loc. Fusina (Venezia)  
Italia  
Tel.: 39 041 2917111  
Fax: 39 041 2917250



## INSPECTION CERTIFICATE

EN 10204 3.1

CMI Midwest Transload Center  
4201 W 36th Street  
CHICAGO - IL  
United States of America

Ordernumber Alcoa 143845001  
Date 22/12/14  
Certificate number W14525058  
Shipment doc.ref. 013492

Your order nr	Your alloy	Your temper	Quantity	Your Art nr
C6B 5400238449	6061	T5	12105 Pounds	ALPLR01550
Global specification				
ALU SHEET	6061	T6	MS 4027 N	Mill finish
Dimensions T x W x L	0,0800 x	48,00 x	144,00	Inches
Remarks				
MATERIALE CON CARTA INTERPOSTA				
PRELEVARE LE PROVE IN ACCORDO ALLA ASTM B557				
PIEGA 8 MM A 180° (SOLO ESEGUIRE)				
COLLAUDO TIPO TUV				
CERTIFICATO ASTM B209 (MS 4027N)				

Imis-4-19

Chemical composition										6061	Others
Cast no	%Si	%Fe	%Cu	%Mn	%Mg	%Cr	%Ni	%Zn	%Ti	%Rach	Total
64320H3	4755A	0,75	0,44	0,24	0,095	1,18	0,14	0,0076	0,058	0,019	
Limit	Min.	0,40		0,15		0,80	0,040				
	Max.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,050	0,15

Mechanical properties			
Coil nr:	Rm	Rp0.2	A50
Pallet	KSI	KSI	%
4755A	46	40	14
4755A	46	39	13
4755A	46	40	13
4755A	46	39	14
4755A	46	40	13
4755A	46	40	14
4755A	46	40	14
4755A	46	40	14
4755A	46	40	13
4755A	46	39	14
0918442			
0918447			
0918451			
Min.	42	35	10
Max.			

Alcoa Trasformazioni srl - Sede legale: 09010 Portofino (Carbonia-Iglesias) Zona Industriale Portofino - Società a socio unico sottoposta a direzione e coordinamento di Alcoa Inc.  
Capitale sociale € 5.000.000 interamente versato - C.F., P.IVA e Registro Imprese Cagliari n° 02640570921 - R.E.A. C.C.I.A.A. Cagliari n° 213359

We hereby certify, that the material described above has been tested and complies with the terms of the confirmation of order.

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403794225

CstAr CstOr 266178

Wgt.: 108.380 LB Date 04/08/2015



## Alcoa Europe

European Mill Products  
Alcoa Trasformazioni srl  
Stabilimento di Fusina  
Via dell' Elettronica 31  
30176 Malcontenta  
Loc. Fusina (Venezia)  
Italia  
Tel.: 39 041 2917111  
Fax: 39 041 2917260



## INSPECTION CERTIFICATE

CMT Midwest Transload Center  
4201 W 36th Street  
CHICAGO - IL  
United States of America

EN 10204 3.1

Ordernumber Alcoa	143845001
Date	22/12/14
Certificate number	W14525058
Shipment doc.ref.	013492

Mill finish

COUNTRY OF MELT AND MANUFACTURE ITALY  
PRODUCT PRODUCED ACCORDING TO THE REQUIREMENTS OF AMS  
4027 N, ALSO MEETS THE REQUIREMENT OF AMS-  
CQA-250/11 ORIGINAL REVISION DATED 1997-08-01

Approved by  
Roberto Signori  
Test Laboratory Supervisor

Alcoa Trasformazioni srl - Sede legale: 00010 Portofino (Carboni-Iglesias) Zona Industriale Portofino - Società a socio unico sottoposta a direzione e coordinamento di Alcoa Inc.  
Capitale sociale € 5.000.000 interamente versato - C.F., P.IVA e Registro Imprese Cagliari n° 02640570921 - R.E.A. C.C.I.A.A. Cagliari n° 213336  
We hereby certify, that the material described above has been tested and complies  
with the terms of the confirmation of order.

From: ThyssenKrupp Materials NA  
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403794225  
CstAr CstOr 266178  
Wgt.: 108.380 LB Date 04/08/2015

*John L. Zambetti*



**COPPER AND BRASS SALES**

MATERIAL TYPE

ALUMINIUM ALLOYS

PRODUCT DESIGNATION

1100 1350 3003 3004 3105 5005 5083 5086 5182 5454 6061 6063

**"WARNING"**

SMALL CHIPS, FINE TURNINGS AND DUST MAY IGNITE READILY. EXPLOSIONPOTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUMARE IN CONTACT WITH CERTAINMETAL OXIDES; OR, CHIPS, FINES, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE. KEEP AWAY FROM IGNITION SOURCE. USE EXPLOSION- PROOF VENTILATION. KEEP MATERIAL DRY.

INHALING LARGE AMOUNTS OF COPPER, MAGNESIUM OXIDE, MANGANESE OXIDE, AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS. CHRONIC OVEREXPOUSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN; AND SKIN,TEETH,AND HAIR DISCOLORATION. CHRONIC OVEREXPOUSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER.CHRONIC OVEREXPOSURE TO TIN DUST OR IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOUSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.

THIS PRODUCT ALSO CONTAINS LEAD AND CHROMIUM COMPOUNDS.LEAD IS KNOWN TO CAUSE REPRODUCTIVE TOXICITY AND IS A KNOWN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF INTHE INSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN. (CALIFORNIA PROPOSITION 65). IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.READ THE ALUMINUM/ALUMINUM ALLOYS MATERIAL SAFETY DATA SHEET(MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

\* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

\* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

\* Aluminum, in solid form and as contained in finished products presents no special health risk.

\* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone248-233-5600, or visit our web site @ [www.copperandbrass.com](http://www.copperandbrass.com).

ALUMINUM LABEL NO.300-1088

ISSUED 10/01/2008





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO28026**

Purchase Order Date 4/6/2015

PO Print Date 4/6/2015

Page Number 2 of 8

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

3	M303R0.750	303 Round Bar 0.750	4/15/2015	48.00	✓	\$3.51	\$168.48
			Yes	f			
			4/15/2015				

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$168.48

4	M304B0.500X2.500	304 BAR .500 x 2.50	4/15/2015	12.00	✓	\$18.06	\$216.75
			Yes	f			
			4/15/2015				

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE  
AS PER ASTM A276 OR ASTM A240

*all e-mail from Chris P, A 479 acceptable*  
NOTE: AISI 303 NOT ACCEPTABLE

Line Total: \$216.75

5	M304B0.625X3.000	304 BAR .625 X 3.00	4/15/2015	12.00	✓	\$25.35	\$304.15
			Yes	f			
			4/15/2015				

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE  
AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

*Spd 5-4-15*

Note:

4/6/2015





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO28026**

Purchase Order Date 4/6/2015

PO Print Date 4/6/2015

Page Number 6 of 8

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms

Currency

FOB

Chantal Lavoie

Net 30

CAD

FCA - (Free Carrier)

13	M6061T6S.040	6061-T6 .040 Sheet	4/17/2015 Yes 4/17/2015	192.00 sf	\$2.06	\$396.00
----	--------------	--------------------	-------------------------------	--------------	--------	----------

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER  
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
OR ASTM B209

Line Total: \$396.00

14	M6061T6S.080	6061-T6 .080 Sheet	4/17/2015 Yes 4/17/2015	144.00 sf	\$4.13	\$594.00
----	--------------	--------------------	-------------------------------	--------------	--------	----------

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER  
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
OR ASTM B209

Line Total: \$594.00

15	M7075T6B1.250X1.000	7075-T6 Bar 1.250" X 1.000"	4/15/2015 Yes 4/15/2015	24.00 f	\$9.15	\$219.71
----	---------------------	--------------------------------	-------------------------------	------------	--------	----------

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Note:

4/6/2015





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO28026**

Purchase Order Date 4/6/2015

PO Print Date 4/6/2015

Page Number 7 of 8

**Order From :**

VC-COP001

**Ship To :** DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

**Line Total:** \$219.71

16	M7075T6B1.750X02.250	7075-T6 BAR 1.750" X 2.250"	4/15/2015	9.00	\$26.28	\$236.50
		Yes	4/15/2015	f		

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

**Line Total:** \$236.50

17	M7075T6B3.000x04.000	7075-T6 BAR 3.000' X 4.000" Grain along 3"	4/15/2015	4.00	\$81.56	\$326.24
		Yes	4/15/2015	f		

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

\*\*\*\*\*NOTE: GRAIN DIRECTION ALONG 3" DIA.\*\*\*\*\*

**Line Total:** \$326.24

**Note:**

4/6/2015

895-4-13